

Order Code: #901







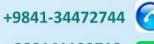
Info@faragamansanat.com www.faragamansanat.com +9841-34472744

+989141193718





- ❖ If you need to Push, Pull, Position, Monitor and Control Every Aspect of your Assembly Process, F.S.P has the Solution for you. The F.S.P Servo Press Combines our Servo-Controlled Ball Screw Press Technology with our Multi-Axis Motion Control System to Provide a High Precision, Closed Loop Press System
- Main Features:
 - Ball screw Design that Features Dynamic Press Load Capacity 2.5 to 3 times greater than the Stated Load Capacity
 - The Size and Power of the Servo System is such that it Provides the Ability to Reach the Maximum Load During the Continuous Process
 - Integrated Load Cell
 - Push or Pull with Equal Accuracy
 - ➤ 360° Mounting Orientation
 - > 5-Row Bearing Arrangement with High Load Bearing Capacity



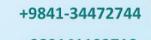


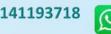
Press Sizes

F.S.P.EMAP Model	Force	Travel	Speed
kN	kN	mm	mm/sec
EMAP 10 kN	10	150	70
EMAP 30 kN	30	180	70
EMAP 100 kN	100	250	70
EMAP 300 kN	300	300	40

Faragaman Sanat Paydar Design and Engineering Company

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Sample Applications:



Press to Position

- Press to a programmable position
- · Press to external sensor
- · Press to torque
- · Press to offset



Press to Shoulder

- Press to a programmable force
- Press to rate of change
- Gauge and press to shoulder
- Guage force and position



Press to External Transducer

- Press to dimension (external probe)
- · Press to flow
- · Press to external force
- · Press to torque



Riveting

- · Upset rivet to a force
- Upset rivet to a position
- Upset rivet to a relative dimension on the part
- Upset rivet to a functionality specification



Spring Testing

- Measure spring rate
- Measure spring height at defined force
- Measure spring free height
- Measure spring retention



Crimping / Staking

- Crimp to a programmable force
- Crimp to a relative distance from a touch point
- · Stake to a dimension
- Single or multiple staking points



Forming



- Press and hold a constant force
- Press to position



Bending / Forming Straightening

 Bend/form/straighten to an external measure